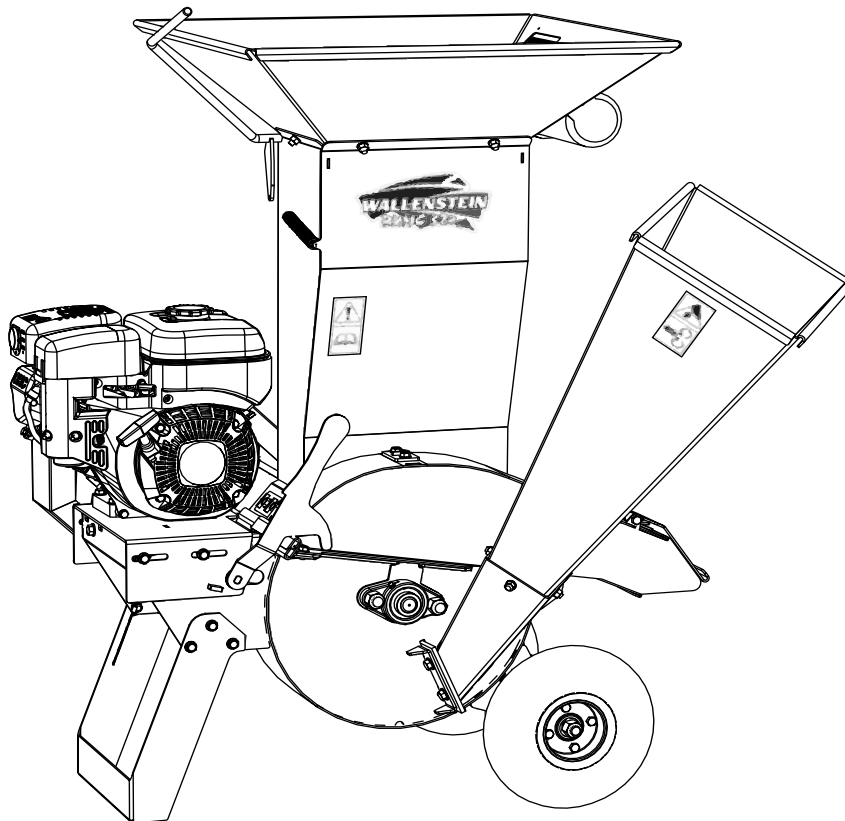




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# BXMC32B & BXMC32BH Chipper - Shredder Parts Manual

Starting with S/N  
1MC32B58 AND ON



Refer to the operators manual for safe operation and maintenance

1073BXMC32B.32BHRevCPartsManual.130516  
Rev # 220916

## Foreword

EMB Mfg. has prepared this parts manual to assist customers in ordering quality OEM replacement parts.

Proper and regular service and replacing old, worn or broken parts with the correct OEM parts are essential to prolonging the life of your EMB product. Please refer to this manual before ordering any replacement parts.

All information contained in this parts manual is based on the latest product specification available at the time of printing this manual. If your product differs from the specifications contained within this manual contact EMB Mfg. for information.

EMB reserves the right to alter specifications on their products at any time.

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For parts and information please contact your dealer. If your dealer is no longer available please go to our website: <http://www.embmfg.com> and click on "FIND A DEALER NEAR YOU" for information on a local dealer.

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Maintenance should be performed by trained personel only.



Refer to the operators manual for safe operation and maintenance

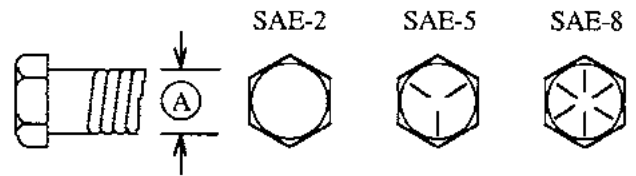
**Bolt Torque**

**CHECKING BOLT TORQUE**

The tables shown below give correct torque values for various bolts and capscrews. Tighten all bolts to the torques specified in chart unless otherwise noted. Check tightness of bolts periodically, using bolt torque chart as a guide. Replace hardware with the same strength bolt.

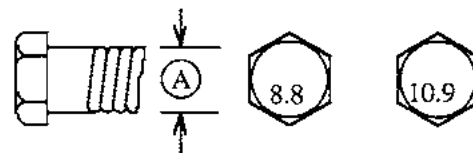
**ENGLISH TORQUE SPECIFICATIONS**

Bolt Diameter "A"	Bolt Torque*					
	SAE 2 (N.m) (lb-ft)		SAE 5 (N.m) (lb-ft)		SAE 8 (N.m) (lb-ft)	
1/4"	8	6	12	9	17	12
5/16"	13	10	25	19	36	27
3/8"	27	20	45	33	63	45
7/16"	41	30	72	53	100	75
1/2"	61	45	110	80	155	115
9/16"	95	60	155	115	220	165
5/8"	128	95	215	160	305	220
3/4"	225	165	390	290	540	400
7/8"	230	170	570	420	880	650
1"	345	225	850	630	1320	970



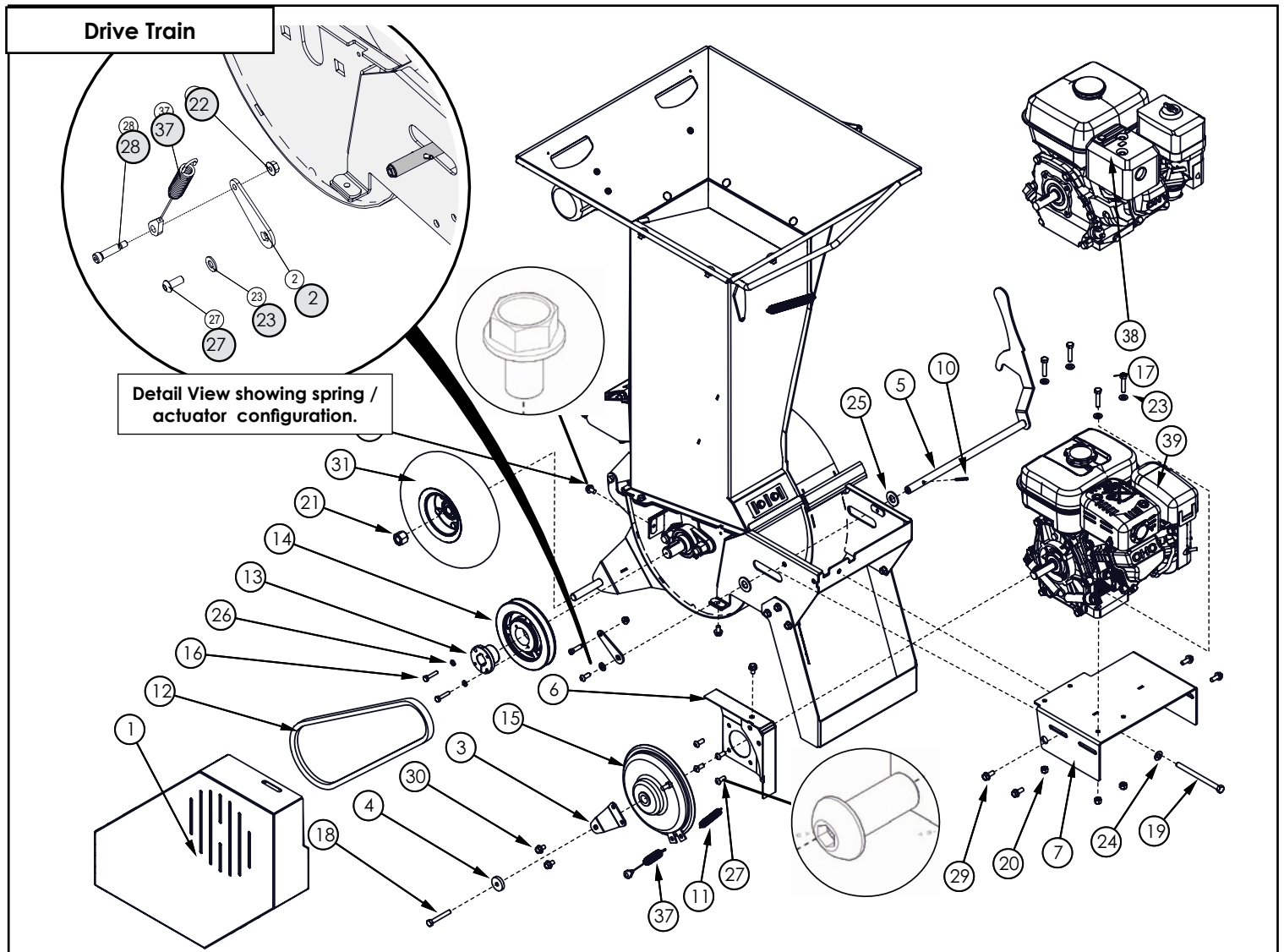
**METRIC TORQUE SPECIFICATIONS**

Bolt Diameter "A"	Bolt Torque*			
	8.8 (N.m) (lb-ft)		10.9 (N.m) (lb-ft)	
M3	.5	.4	1.8	1.3
M4	3	2.2	4.5	3.3
M5	6	4	9	7
M6	10	7	15	11
M8	25	18	35	26
M10	50	37	70	52
M12	90	66	125	92
M14	140	103	200	148
M16	225	166	310	229
M20	435	321	610	450
M24	750	553	1050	774
M30	1495	1103	2100	1550
M36	2600	1917	3675	2710



Torque figures indicated above are valid for non-greased or non-oiled threads and heads unless otherwise specified. Therefore, do not grease or oil bolts or capscrews unless otherwise specified in this manual. When using locking elements, increase torque values by 5%.

\* Torque value for bolts and capscrews are identified by their head markings.

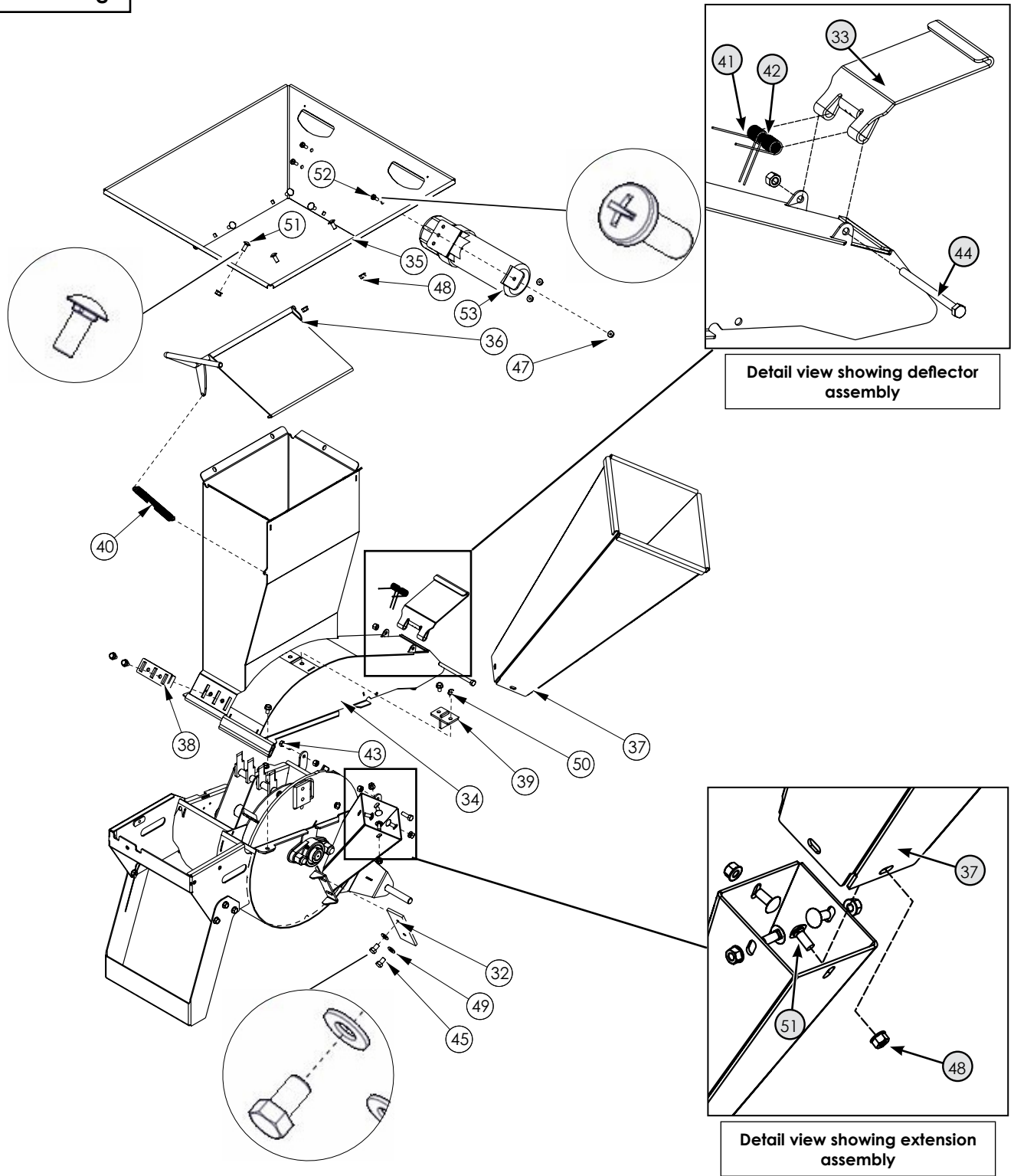


Detail View showing spring / actuator configuration.

Detail view showing spring / brake clutch configuration.

BOM ID	SW Component Name	Description	Qty
1	1073L233	Belt Shield	1
3	1073L250	Clutch Keep	1
4	1073L255	Trap Washer	1
5	1073W121	Clutch Actuator	1
6	1073W124	Shield Mount Weldment	1
7	1073W127	Engine Base	1
10	Z14151	Roll Pin, 3/16 x 1-1/2	1
11	Z31304	Spring 1/2 x 2-1/2 x .063	1
12	Z41161	Belt, B42	1
13	Z41510	"L" Bushing 1" Bore	1
14	Z41609	"B" Sheave, 6.25" Pitch	1
15	Z49301	Brake Clutch CB167	1
16	Z71112	Hex Bolt, 1/4NC x 1-1/4	2
17	Z71215	Hex Bolt, 5/16NC x 1-1/2	4
18	Z71277	Hex Bolt, 5/16NF x 2-1/4	1
19	Z71390FT	Hex Bolt, 3/8NC x 5 Full Threads	1
20	Z72221	Hex Lock Nut, 5/16NC	4
21	Z72261	Hex Lock Nut, 5/8NC	2
23	Z73122	Flat Washer, 5/16	5
24	Z73131	Flat Washer, 3/8	1
25	Z73161	Flat Washer, 5/8	2
26	Z73311	Lock Washer, 1/4	2
27	Z75351	Button Head Cap Screw, 5/16NF x 3/4	5
29	Z76121	Flange Bolt, 5/16NC x 3/4	4
30	Z76122	Flange Bolt, 5/16NC x 1/2	5
31	Z91307	NHS Tire 4.10-3.50-4 LRB	1
37	Z92117	Clutch Actuator Cable	1
38	Z47131	Honda GX200UTQH6, Rope	1
39	Z47714	Subaru SP210 7hp Engine	1

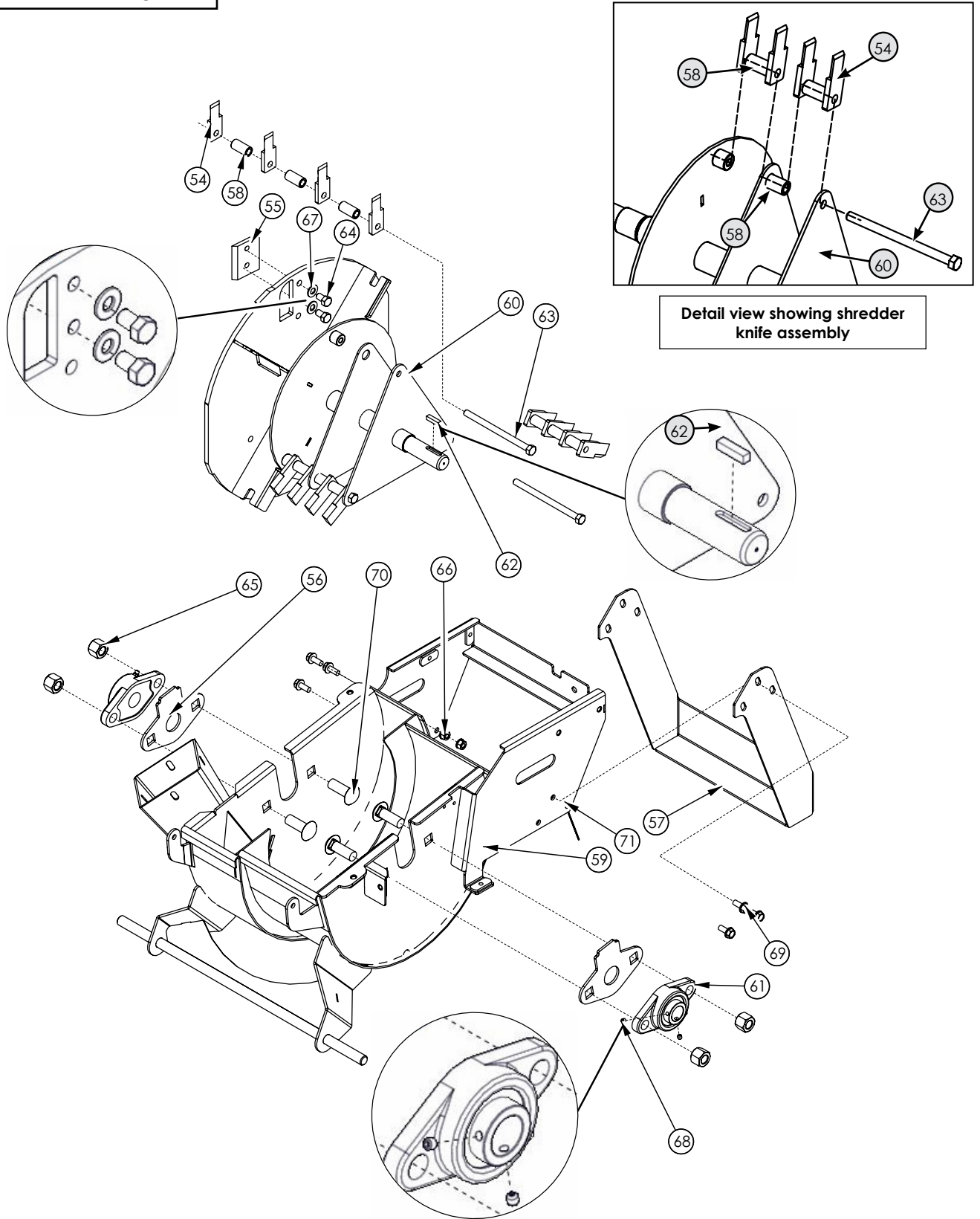
**Upper Rotor Housing**



BOM ID	SW Component Name	Description	Qty
32	1056M304	Knife, 3" Ledger	1
34	1073W104	Weldment, Upper Housing	1
35	1073W106	Hopper	1
36	1073W107	Flap, Hopper	1
37	1073W112	Extension Weldment	1
38	1073W125	Chop Block	1
39	1073W126	Twig Breaker	1
40	Z31301	Spring 17mm x 140mm Medium	1
43	Z71210	Hex Bolt, 5/16NC x 1	2

BOM ID	SW Component Name	Description	Qty
45	Z71372G8	Hex Bolt, 3/8NF x 5/8 G8	2
47	Z72511	Hex Flange Nut, 1/4NC	3
48	Z72521	Flange Nut 5/16NC	10
49	Z73131	Flat Washer, 3/8	2
50	Z76122	Flange Bolt, 5/16NC x 1/2	6
51	Z76221	Carriage Bolt, 5/16NC x 3/4	10
52	Z78301	Machine Screw, 1/4-20NC x 3/4	3
53	Z96503	Manual Tube 3-1/2 Short	1

**Lower Rotor Housing**



**Detail view showing shredder knife assembly**

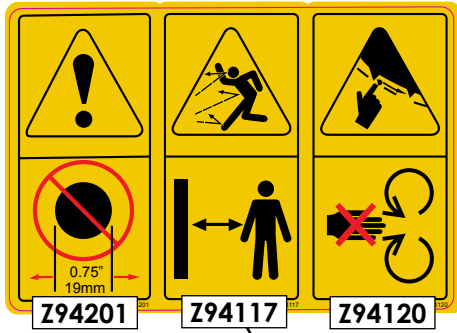
ITEM	PART NO.	DESCRIPTION	QTY
54	1056M108	Knife, Shredder	12
55	1056M303	Knife, 3" Rotor	2
56	1073L216	Bearing Cover Plate	2
57	1073L239	Front Leg	1
58	1073M104	Spacer, Shredder 1.25	9
59	1073W102	Weldment, Bottom Housing	1
60	1073W103	Rotor	1

ITEM	PART NO.	DESCRIPTION	QTY
61	Z25101	FL 2-Bolt Flange Bearing 1"	2
62	Z46533	Key, 1/4 x 1/4 x 1	1
63	Z71355G8	Hex Bolt, 3/8-16 x 5-1/2 G8	3
64	Z71372G8	Hex Bolt, 3/8NF x 5/8 G8	4
65	Z72261	Hex Lock Nut, 5/8NC	4
66	Z72521	Flange Nut 5/16NC	6
67	Z73131	Flat Washer, 3/8	4

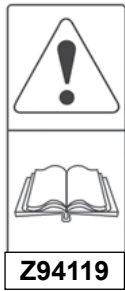
ITEM	PART NO.	DESCRIPTION	QTY
68	Z74111	Set Screw, 1/4NC	4
69	Z76121	Flange Bolt, 5/16NC x 3/4	6
70	Z76262	Carriage Bolt, 5/8NC x 1-3/4	4
71	Z92110	1/16 Aircraft cable x 2'	1

Label Layout

Use Decal Kit: BXMC32B-DKIT



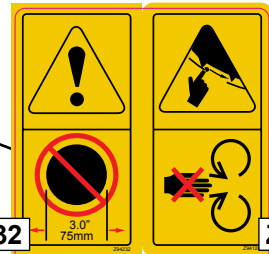
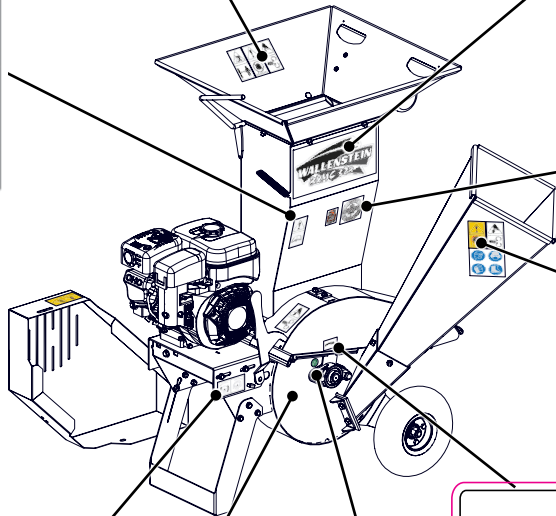
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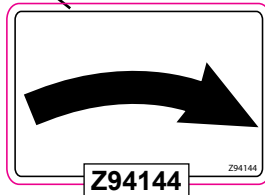


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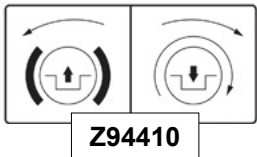
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Z94144



Z94203



Z94410

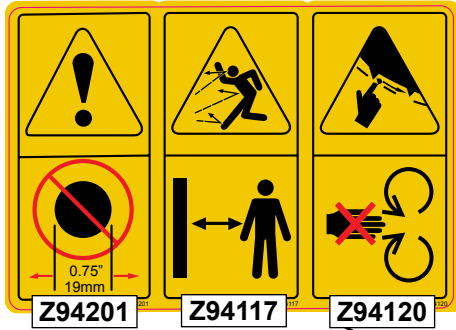
Serial Plate Location



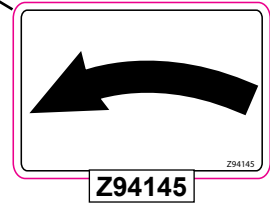
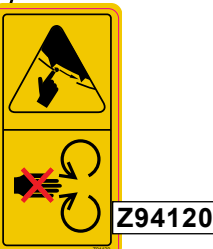
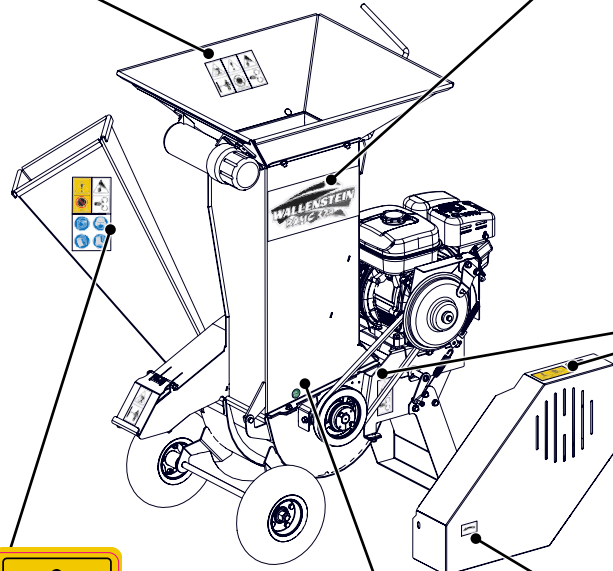
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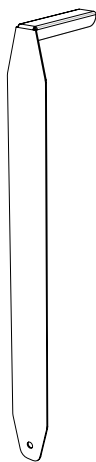
Label Layout



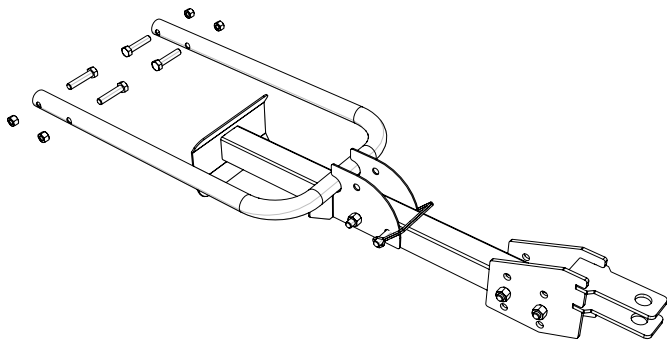
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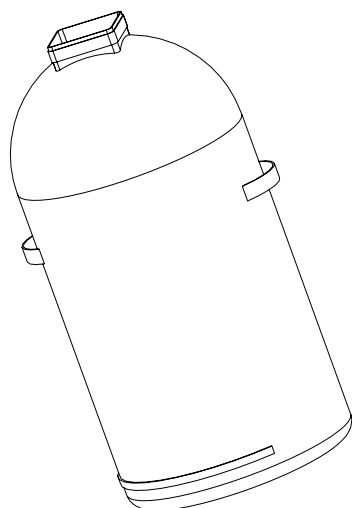
**Accessories**



#1012L269 LEDGER CLEARANCE SETTING GAUGE



#1082A355 GARDEN TRACTOR HITCH



#1082S352 MULCH COLLECTOR BAG

**Manual**



**Z97061**

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